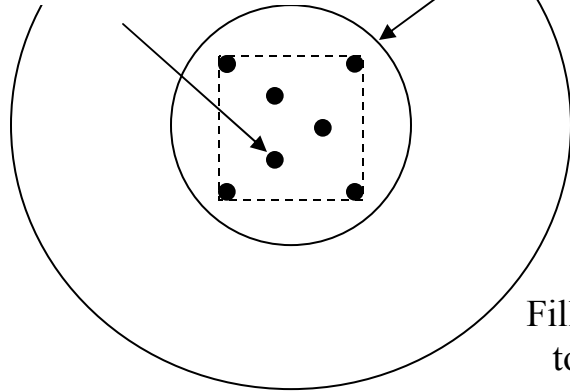


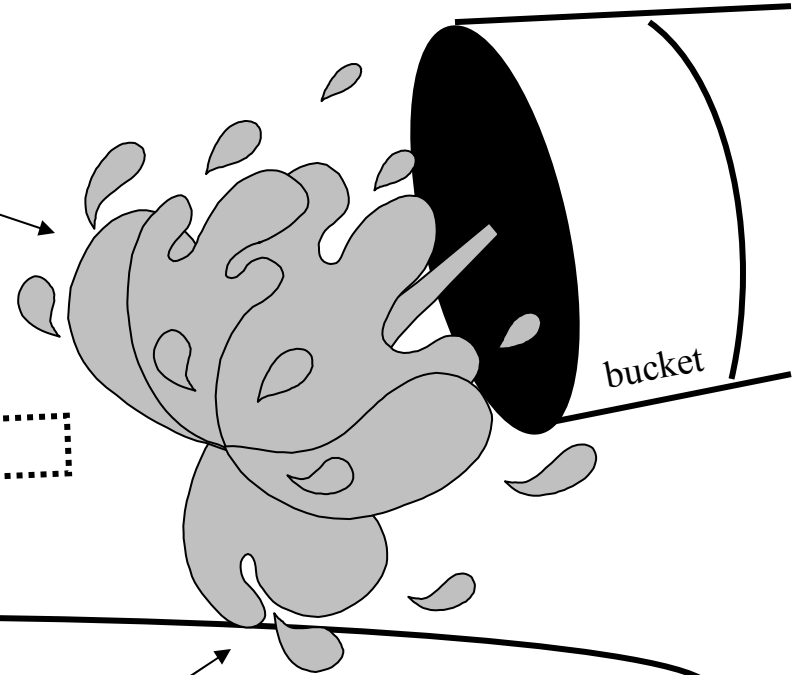
Place a piece of tape over each of the three holes without studs.



Do not remove pre-set concrete studs (4) on the underside of the aluminum base.

** "Premix" concrete (must contain pebbles) also called "aggregate"

Fill gently and evenly as not to rock the base and spill moist contents

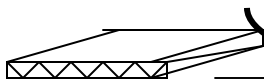


NOTE: Concrete can take up to 4 days to set in cool climates. It is important to be sure that the concrete is thoroughly dry before use. For best results, complete this process outside in a warm and sunny area.

Do not overfill above edge of aluminum rim.

Quickly clean over-spill on exterior with moist cloth before allowing to set and dry.
Over spill can damage the finish!

cardboard wedge for leveling (if needed).



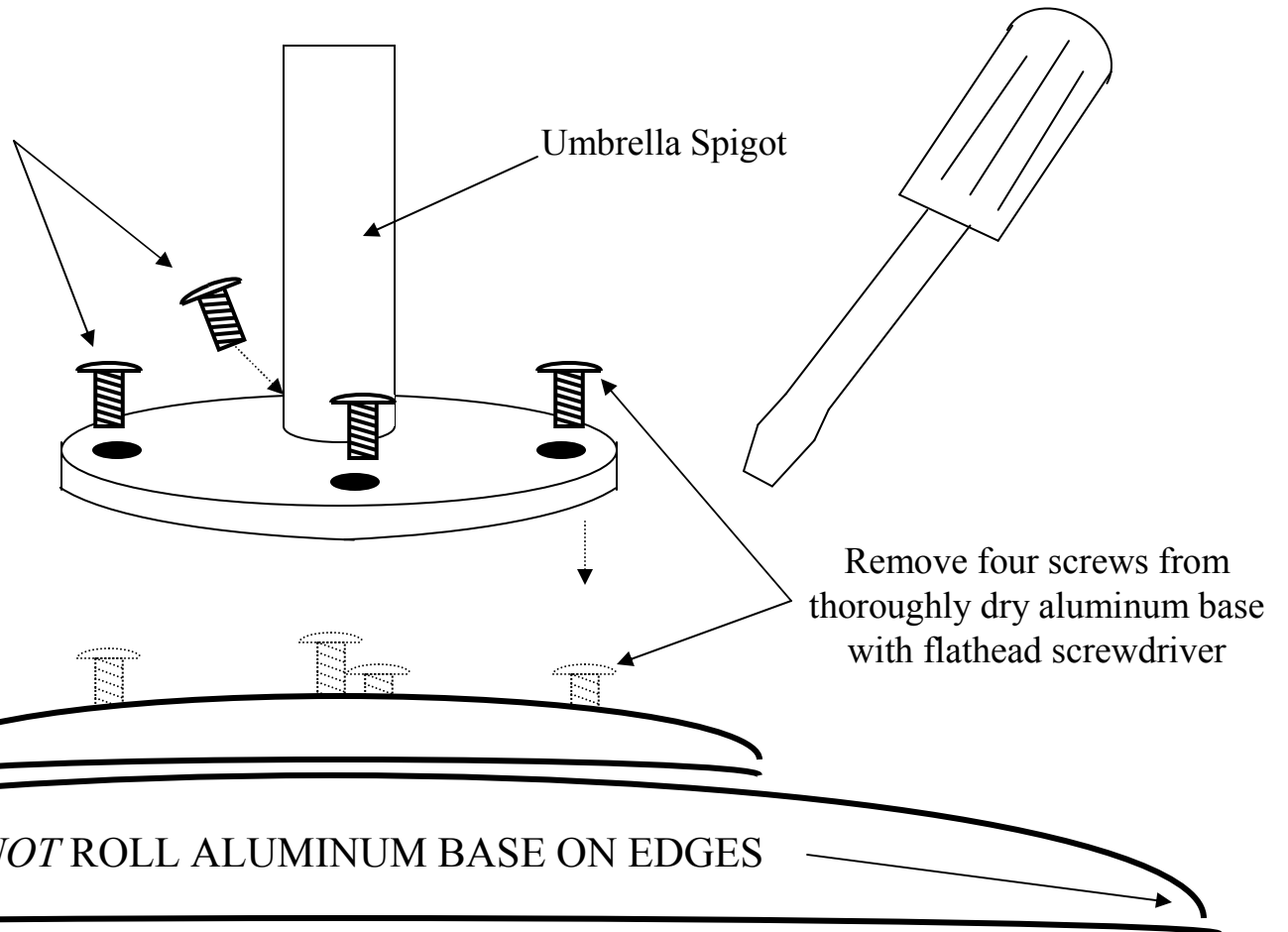
very flat surface

DIRECTIONS FOR FILLING 250# or 150# Aluminum BASE Part 1

- 1) Place aluminum shell upside down on strong flat surface (flat ground).
- 2) Mix required weight of concrete "PRE-MIX" with water. ** (see note above)
- 3) Pour thoroughly mixed concrete into empty aluminum shell carefully and evenly.
- 4) Fill concrete just beneath top edge of aluminum shell *without* spilling over edge.
- 5) Use cardboard wedges to level the base perfectly after filling (if needed).
- 6) Trowel and smooth the top layer of concrete to a smooth and flat finish
- 7) Quickly clean excess concrete spill from outside of aluminum shell with clean, moist cloth--over spill can damage the finish!
- 8) Allow concrete at least 48 hours to dry in sunny area before flipping over.

Fasten Spigot very tightly to aluminum base with the screws removed from the aluminum base after concrete is thoroughly dry.

NOTE: Concrete can take up to 4 days to set in cool climates. It is important to be sure that the concrete is thoroughly dry before use. For best results, complete this process outside in a warm and sunny area.



DIRECTIONS FOR INSTALLING ALUMINUM BASE PART 2

- 1) After concrete is thoroughly dry, carefully turn base right side up.
- 2) Remove four (4) screws from top center of base with flat head screwdriver. **VERY IMPORTANT:** USE ONLY the screws that came pre-installed in the concrete studs located on the underside of the aluminum base.
- 3) Place umbrella spigot over four hole pattern until all holes are in alignment.
- 4) Fasten the four screws securely with flat head screwdriver (*very tight*).

- 5) *With two (2) people*, carefully carry the 250# base (or roll on a dolly) to desired installation sight. The 150# base can be rolled on it's own wheels.
 - 6) Gently slide umbrella mast/pole over spigot until resting on bottom.
 - 7) **SECURE** mast/pole to spigot with locking pin (Shademakers) or set-screw (Paraflex).
- TIP:** For best results, place concrete base on very flat and level ground.

Questions? Contact Shadescapes USA @ 970.527.7070